

**In the specification:** [para. nos. below are from the published appln., 20070080533]

[0043] With reference to FIG. 2, a paper substrate P, pre-coated at the paper mill with a stripe as a constituting part [[1]] 11 comprising a customer-specific iridescent or optically variable pigment [[O]], having a determined color under certain viewing conditions, was imprinted with a screen-printed motive as another constituting part [[2]] 12; the screen-ink containing again the same said pigment [[O]]. The screen-printed motive is hereby disposed adjacent to the pre-coated stripe already present on the paper.

[0049] screen-printing a motive as a constituting part [[2]] 22 over the offset-printed background B, using a solvent based screen ink comprising a customer-specific holographic pigment H such as disclosed in U.S. Pat. No. 6,068,691; [0050] finishing operations, such as varnishing, cutting, etc.

[0054] application of a hot-stamping seal (decal) as another constituting part [[1]] 21, comprising again said customer-specific holographic pigment H.

[0058] a customer-specific design layer, comprising said customer-specific holographic pigment [[H]], about 10  $\mu\text{m}$  thick, applied by gravure printing;

[0073] In the present example, with reference to FIG. 5, a banknote comprises a polymer substrate P having a transparent security window W carrying a printed optically variable security feature as a constituting part [[1]] 41, and furthermore having optically variable denomination indicia as another constituting part [[2]] 42, printed with the same type of optically variable ink onto the opacified part of its surface.

**[0076]** A recto-verso multicolor offset background **[[B]]** B4; providing for a black surface N at the location of the later applied denomination motive;

**[0077]** A recto-verso intaglio design **[[I]]** I';